

Date: Thursday, 02/04/2009 2:25:28 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: KEYS, KEY CHAIN		
Job Number	: 46840			Part Number	: D2589		
Estimate Number	: 10995			Drawing Number	: D2589 REV. A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 02/04/2009	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 24/04/2009		Qty: 60 Um: Each
Previous Run	: 38814						
Written By	:						
Checked & Approved By	: <u>Julie Dawson</u>						
Comment	: Est. B 99.04.23 Re-format DM Est Rev:C Removed Key Chain as BB By:JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	C23225	DOOR LATCH		
		 Comment: Qty.: 2.0000 Each(s)/Unit Total : 120.0000 Each(s) DOOR LATCH Pick: Qty Part Number Description Batch 2 Keys from C2-32-25 Latch N/A		
2.0	QC4	INSPECT 100% KITS FOR COMPLETENESS		
		 Comment: INSPECT 100% KITS FOR COMPLETENESS  809/04/13 <i>(X60)</i>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1		
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST37</u>  809/04/09 <i>(X60)</i>		
4.0	QC21	FINAL INSPECTION/W/O RELEASE		
		 Comment: FINAL INSPECTION/W/O RELEASE  09/04/14 <i>(X)</i>		

Job Completion



10/04/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

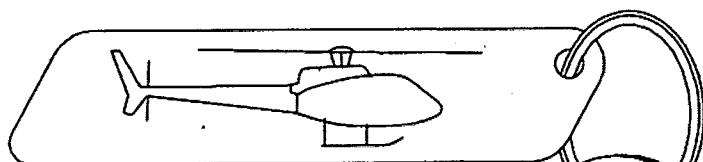
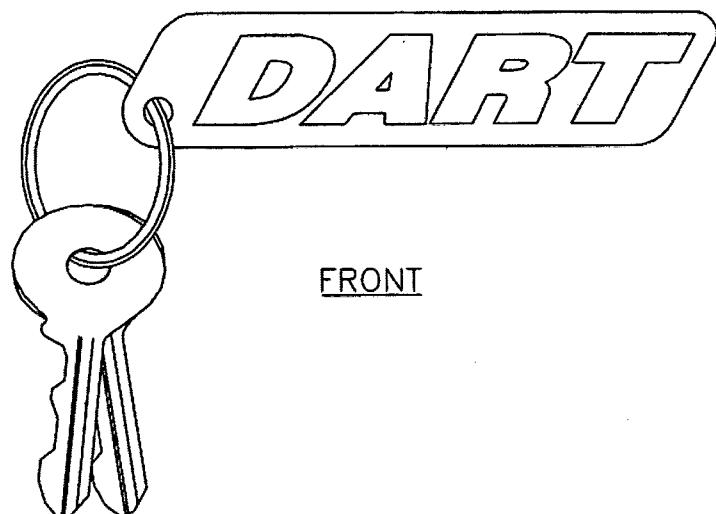
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12 *RF*

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